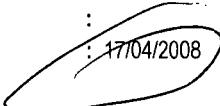


Date: Tuesday, 15/04/2008 10:34:52 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP	
Job Number	: 38603		Part Number	: D37581	
Estimate Number	: 13263		Drawing Number	: D3758 REVA PRELIM	
P.O. Number	:		Project Number	: N/A	
This Issue	: 15/04/2008	S.O. No. :	Drawing Revision	: A PRELIM	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 17/04/2008	
Previous Run	:		Qty:	1 Um: Each	
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A new issue 08-04-15 DD verified by:				

## Additional Product

~~PRELIMINARY ISSUE~~

FOR ENGINEERING USE ONLY

**PROTOTYPE**

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S22GA	304/316 .032 Sheet
-----	-----------	--------------------



,15



Comment: Qty.: 0.0273 sf(s)/Unit Total : 0.0273 sf(s)

304/316 .032 Sheet

Batch: 106419

EB 8-4-15

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3758

Dwg Rev: PRE A

EB 8-4-15

(S)

Prog Rev: PRE A

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



EB 8-4-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



**ENGINEERING APPROVAL**

UP 08.04.15 (1)

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr any rough edges

2- Form as per Dwg D3758

3- Tumble

SB 08/04/15 (1)

Date: Tuesday, 15/04/2008 10:34:52 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 38603

Part Number: D37581

Job Number:

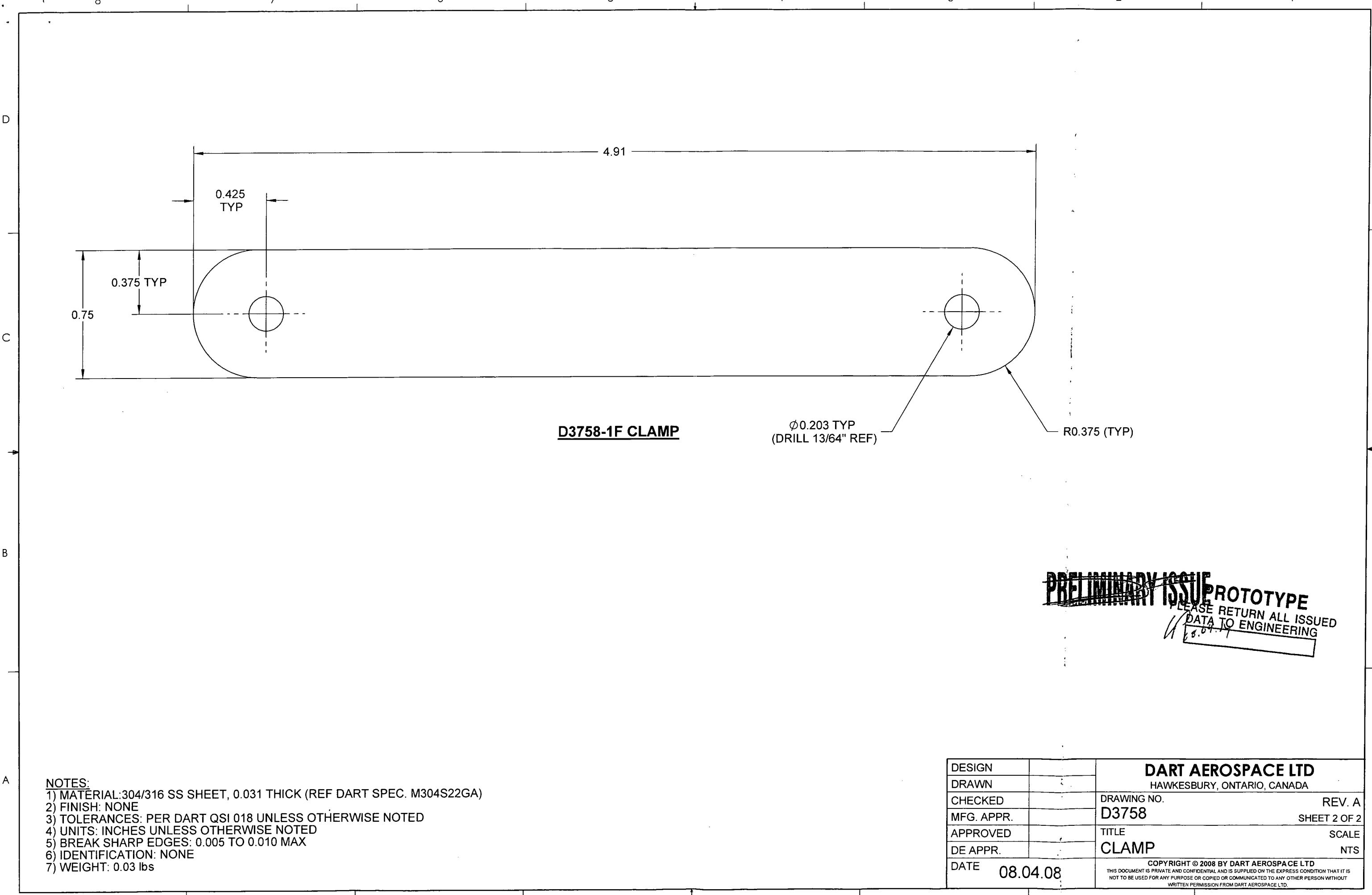


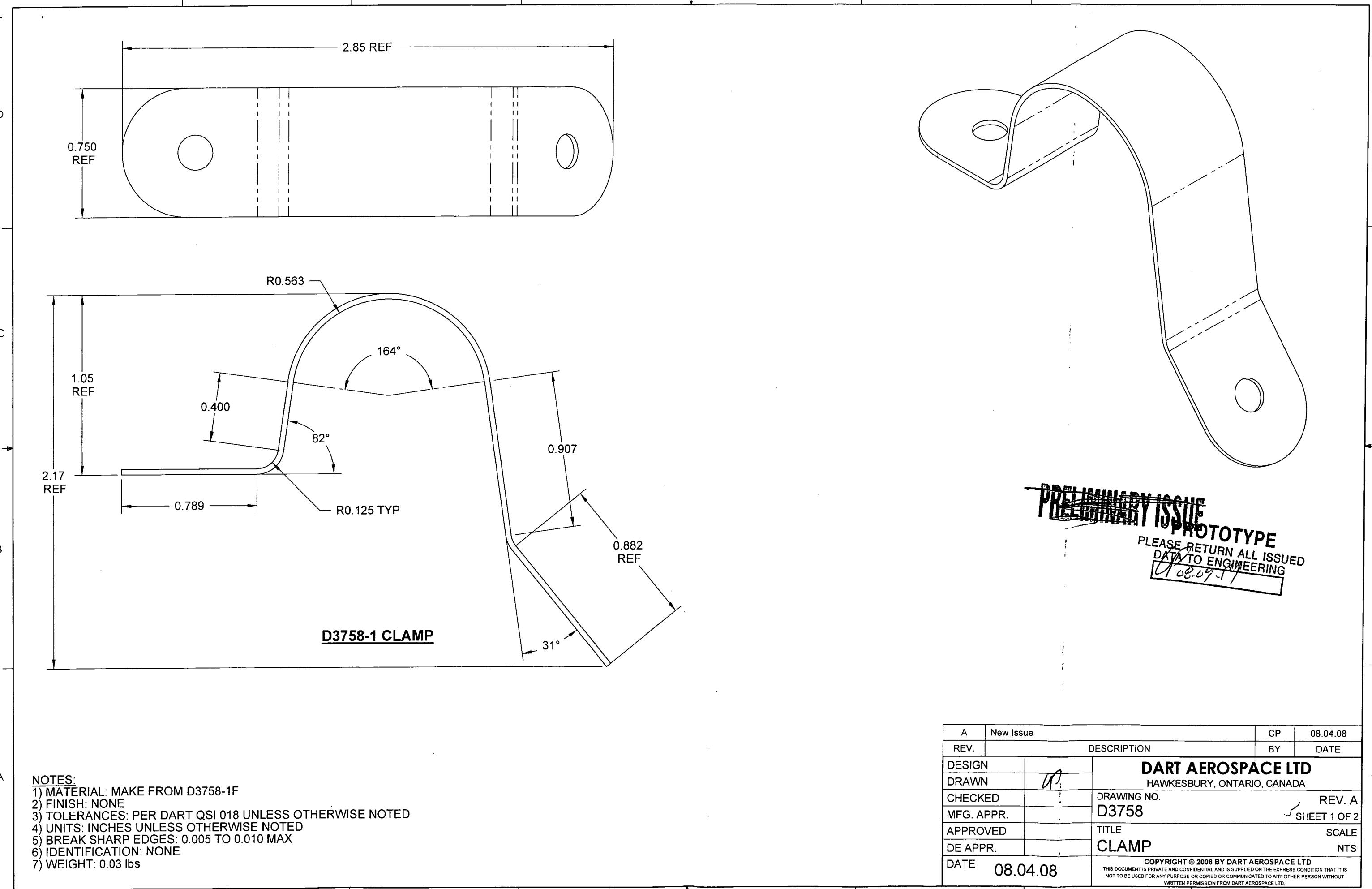
Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
<p>Comment: INSPECT WORK TO CURRENT STEP</p>		
7.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____</p>		
8.0	QC21	FINAL INSPECTION/W/O RELEASE
<p>Comment: FINAL INSPECTION/W/O RELEASE</p>		

Job Completion



MF 08-04-16





GEI  
DALE

## PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

**Product #:** D205-778

**Job #:** 00079

Date: 08.04.14

**Product Name:** COMFORT SEAT

**Requested By:** *J* \_\_\_\_\_

Design Manager Approval: 

DART AEROSPACE LTD	Work Order:	38603
Description: CLAMP	Part Number:	D3758-1
Inspection Dwg: D3758-1 Rev: PRE A		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: HB	Audited by: CP	Prototype Approval: N/A
Date: 8-4-15	Date: 08.04.15	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	